

Product Technical Data

Thermo-Lite Board®

Thermo-Lite Board® is self extinguishing (when heat source is removed, the flame goes out.) The material conforms to UL-94HB as well as Federal Motor Vehicle Safety Standard 302 for flammability. European Standard FMVS: EC Type Approval No. 95/28/EC **Electric Safety Testing:** Thermo-Lite Board® Versatile Series 3/4" have passed **ASTM D 149-09, Method A** testing up to **24,000 volts AC.**

Thermal Resistance (R-Value) is typically 1.2 for .50", 2.2 for 1", and 4 for 2" thicknesses.

Water Absorption ASTM D2842 Less than 1%.

0.25" Thickness

| Thermo-Lite Boa | ard® Series | | Versatile Tough | | Supreme | |
|-----------------|-------------------------------|-------------|-------------------------------|-----------|-----------------------------------|--|
| Nominal Density | lb/ft³ | | 32 | 38 | 40 | |
| Tensile | Strength, psi | ASTM D 1037 | 1960 | 6660 | 8150 | |
| | Modulus, psi | | 97100 | 311000 | 400000 | |
| Flexure | Strength, psi | ASTM D 7264 | 3840 | 5380 | 7570 | |
| | Modulus, psi | | 263000 | 512000 | 605000 | |
| Compression | Strength, psi @2.5% Strain | ASTM D 1621 | 866 | 658 | 742 | |
| | Modulus, psi | | 34500 | 26600 | 29500 | |
| | | | Standard sheet sizes up to 5' | X 12' Sta | andard sheet sizes up to 5' X 10' | |

0.50" Thickness

| Thermo-Lite Board® Series | | | Versatile | | Tough-Lite | Tough | Supreme | |
|---------------------------|-------------------------------|-------------|--------------------------------------|--------|------------|--------|---------|--------|
| Nominal Density | lb/ft ³ | | 15 | 20 | 24 | 20 | 28 | 28 |
| Tensile | Strength, psi | ASTM D 1037 | 1230 | 1730 | 1860 | 3085 | 5420 | 6570 |
| | Modulus, psi | | 79625 | 86300 | 94200 | 196330 | 256000 | 327000 |
| Flexure | Strength, psi | ASTM D 7264 | 1482 | 2720 | 3070 | 3584 | 4780 | 6760 |
| | Modulus, psi | | 127123 | 208000 | 223000 | 380065 | 456000 | 550000 |
| Compression | Strength, psi @2.5% Strain | ASTM D 1621 | 240 | 473 | 647 | 296 | 484 | 523 |
| | Modulus, psi | | 9756 | 19700 | 26200 | 12161 | 20100 | 21300 |
| | | | Standard sheet sizes up to: 5' X 12' | | 4' X 8 | 5' > | (10' | |

0.75" Thickness

| Thermo-Lite Board® Series | | | Versatile | | Tough-Lite | Tough | Supreme | |
|----------------------------------|-------------------------------|-------------|--------------|---------|------------|--------|---------|--------|
| Nominal Density | lb/ft ³ | | 13 | 20 | 24 | 18 | 26 | 26 |
| Tensile | Strength, psi | ASTM D 1037 | 1107 | 1890 | 2010 | 2038 | 4450 | 5330 |
| | Modulus, psi | | 67211 | 99300 | 107000 | 112968 | 223000 | 281000 |
| Flexure | Strength, psi | ASTM D 7264 | 1691 | 2640 | 2990 | 2757 | 4300 | 6110 |
| | Modulus, psi | | 159063 | 198000 | 212000 | 280106 | 407000 | 502000 |
| Compression | Strength, psi @2.5% Strain | ASTM D 1621 | 217 | 473 | 647 | 304 | 484 | 538 |
| | Modulus, psi | | 9250 | 19700 | 26200 | 14146 | 20100 | 21800 |
| Standard sheet sizes up to: 5' X | | | to: 5' X 12' | 4' X 8' | 5' X | (10' | | |

 $\ensuremath{^*\text{Please}}$ see other side for more important product information.

1" Thickness

| Thermo-Lite Board® Series | | | Versatile | | | Tough | Supreme |
|---------------------------|-------------------------------|-------------|-----------|--------|--------|--------|---------|
| Nominal Density | lb/ft ³ | | 20 | 24 | 30 | 26 | 26 |
| Tensile | Strength, psi | ASTM D 1037 | 2040 | 2170 | 2350 | 3550 | 4170 |
| | Modulus, psi | | 112000 | 120000 | 132000 | 196000 | 241000 |
| Flexure | Strength, psi | ASTM D 7264 | 2570 | 2920 | 3440 | 3850 | 5500 |
| | Modulus, psi | | 187000 | 202000 | 224000 | 358000 | 455000 |
| Compression | Strength, psi @2.5% Strain | ASTM D 1621 | 473 | 647 | 909 | 527 | 589 |
| | Modulus, psi | | 19700 | 26200 | 36100 | 21700 | 23700 |

Standard sheet sizes up to 5' X 12'

Standard sheet sizes up to 4' X 10'

1.50" Thickness

| Thermo-Lite Board® Series | | | Versatile | | | Tough | Supreme |
|---------------------------|-------------------------------|-------------|-----------|--------|--------|--------|---------|
| Nominal Density | lb/ft ³ | | 20 | 24 | 30 | 24 | 24 |
| Tensile | Strength, psi | ASTM D 1037 | 2340 | 2470 | 2660 | 1670 | 1760 |
| | Modulus, psi | | 138000 | 146000 | 158000 | 135000 | 155000 |
| Flexure | Strength, psi | ASTM D 7264 | 2420 | 2770 | 3300 | 2930 | 4250 |
| | Modulus, psi | | 166000 | 180000 | 202000 | 260000 | 360000 |
| Compression | Strength, psi @2.5% Strain | ASTM D 1621 | 473 | 647 | 909 | 484 | 553 |
| | Modulus, psi | | 19700 | 26200 | 36100 | 20100 | 22400 |

Standard sheet sizes up to 4' X 8'

Standard sheet sizes up to 4' X 10'

2" Thickness

| Thermo-Lite Bo | ard® Series | Versatile | | | |
|-----------------|-------------------------------|-------------|------------|-------------------|-----------|
| Nominal Density | lb/ft ³ | | 20 | 24 | 30 |
| Tensile | Strength, psi | ASTM D 1037 | 2650 | 2780 | 2960 |
| | Modulus, psi | | 164000 | 172000 | 184000 |
| Flexure | Strength, psi | ASTM D 7264 | 2270 | 2620 | 3150 |
| | Modulus, psi | | 144000 | 159000 | 181000 |
| Compression | Strength, psi @2.5% Strain | ASTM D 1621 | 473 | 647 | 909 |
| | Modulus, psi | | 19700 | 26200 | 36100 |
| | | | Standard s | sheet sizes up to | 9 4' X 8' |

Strength - the maximum load (Ib) that can be carried per unit area (in²) of cross section. One psi is equivalent to one pound of force being applied to a strip of material that has a one inch by one inch cross section.

Modulus - the stress (lb/in²) that would have to be applied to theoretically stretch a material to twice its original length. Modulus can be viewed as the stiffness of the material because, as modulus increases, so does the stiffness.

SpaceAge Synthetics Tolerances

| Sanded Surfaces | Thickness | Side A | Side B |
|-----------------|------------|-------------------|-------------------|
| 0 | +/- 0.060" | E-skin or Natural | E-Skin or Natural |
| 1 | +/- 0.040" | E-skin or Natural | Sanded |
| 2 | +/- 0.020" | Sanded | Sanded |

*FASCOAT Boards are targeted to have an additional + 0.020" tolerance to the pre-coated panel tolerance. All boards: Density +/- 2lb/ft³ and Dimensional +/- 1/16 (.0625)".

The testing data outlined in this document is represented by a predictive model and is an estimation based on a curve fitting to available data. Please speak with one of our knowledgeable Sales Representatives for further details.



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This updated and expanded technical data supersedes all previous documents used to represent the mechanical properties of Thermo-Lite Board®. In no way should this data be viewed or portrayed as providing exact properties, nor should it be used as actual properties for design purposes. This data is provided in good faith, and gives approximate values for the nominal density. The information contained herein is believed to be correct and corresponds to the latest state of scientific and technical knowledge. Additional testing provided upon request. Assessment of suitability is the responsibility of end user.